



**Detection and quantification of residual lignin in cellulose extracted by the diglyme method from Pinus spp. wood samples by infrared spectroscopy and analytical pyrolysis**

Journal:	<i>Holzforschung - International Journal of the Biology, Chemistry, Physics and Technology of Wood</i>
Manuscript ID	Draft
Manuscript Type:	Original Article
Date Submitted by the Author:	n/a
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Section/Category:	Chemistry
Keywords:	Pinus halepensis, Pinus sylvestris, Pinus pinaster, ATR-FTIR, Analytical pyrolysis

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1 Detection and quantification of residual lignin in cellulose extracted by the diglyme method from  
2 *Pinus spp.* wood samples by infrared spectroscopy and analytical pyrolysis

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11 Running title: Detection and quantification of residual lignin in cellulose diglyme

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30 14 Keywords: Cellulose diglyme; *Pinus halepensis*; *Pinus sylvestris*, *Pinus pinaster*; ATR-FTIR  
31 Analytical pyrolysis

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37 17 **Abstract (150 a 250)**

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39 18 The diglyme method is a popular method for the quantification of cellulose in hardwoods for  
40 genetic analysis as well as for the development of near infrared (NIR) models. It is also useful for  
41 the extraction of cellulose for stable-isotope analysis. It was already known that when applied to  
42 softwoods a residual lignin content remained in the extract. The infrared spectra obtained with an  
43 attenuated total reflectance accessory (ATR-FTIR) allowed not only the detection of the residual  
44 lignin but also the variation among cellulose extracted from among trees and *Pinus* species.  
45 Analytical pyrolysis allowed the quantification of the residual lignin content and the correction of  
46 cellulose yield allowing the obtention of a good correlation with the NIR spectral information. The  
47 particle size of the wood between 10 to 60 mesh did not influence noticeably the cellulose yield or  
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2 27 the residual lignin content, however ball milling did cause a decrease in the cellulose yield of at  
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4 28 least 30 %.

## 6 29 **Introduction**

8 30 The determination of the wood polysaccharide fraction in wood is long recognized as a challenging  
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10 31 task. The majority of cellulose methods require a two-step procedure starting with the isolation of  
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12 32 holocellulose followed by isolation of alpha-cellulose (Browning 1967; Fengel and Wegener 1984).

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15 33 A simple method for cellulose determination is the diglyme method (Wallis et al. 1997). Not  
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17 34 only it is a one-step method but the procedure is quite simple and easily scaled up for large scale  
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19 35 screening as require for the assessment of the heritability of the cellulose content in *Eucalyptus*  
20  
21 36 *nitens* (Kube et al. 2001) and *Eucalyptus urophylla* (Kien et al. 2009) clonal trials.

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24 37 But in terms of simplicity and throughput the diglyme method is not comparable to NIR  
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26 38 spectroscopy coupled with multivariate analysis, even though it is a proven effective method for the  
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28 39 establishment of partial least squares regression (PLS-R) models based on near infrared (NIR)  
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30 40 spectroscopy for cellulose content of Eucalyptus species (Schimleck et al. 2000; Downes et al.  
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32 41 2010; Downes et al. 2011; Downes et al. 2012).

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35 42 The cellulose diglyme method is also a popular method for cellulose extraction for stable-  
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37 43 isotope analysis, used already for different species as for instance *Eucalyptus globulus*, *Pinus*  
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39 44 *radiata*, and *Pinus pinaster* wood (Macfarlane et al. 1999), although later Cullen and MacFarlane  
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41 45 (Cullen and MacFarlane 2005) recognized that the cellulose prepared with the diglyme method  
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43 46 contained what they called “a small lignin residue“ at least for pines, although no attempt was made  
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45 47 for the quantification of the residual lignin, also difficult due to the low sample amount and even  
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47 48 more the low amount of lignin in the sample.

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50 49 Infrared spectroscopy, particularly in transmission mode, is long recognized as a valuable  
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52 50 technique for the characterization of lignocellulosics in solid state (Hergert 1971; Faix 1992), used  
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54 51 for lignin classification based on infrared spectral features (Faix 1991) and also used as a fast and  
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56 52 reliable method for quantitative work (Rodrigues et al. 1998; Rodrigues et al. 2001). The attenuated  
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58 53 total reflectance (ATR) technique, allows a more convenient and fast acquisition of the spectra  
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54 (Pizzo et al. 2013; Pizzo et al. 2015), in the right circumstances can rival in throughput with near  
55 infrared spectroscopy (Costa et al. 2013).

56 Analytical pyrolysis was long recognized as a suitable tool for lignin characterization as well  
57 as for the analysis of residual lignin in pulp (Meier and Faix 1992; Choi et al. 2001; Rodrigues et al.  
58 2001; Meier et al. 2005), credited with a simple sample preparation and a low sample amount  
59 required for the analysis (less than 1 mg) (Meier and Faix 1992). The quantification of the lignin  
60 content directly from the pyrogram (Py-lignin) was found to be well correlated to the Klason  
61 reference method for *Pinus pinaster*, *Picea abies* and *Larix* sp. Samples (Alves et al. 2006; Alves et  
62 al. 2008). Analytical pyrolysis was also a proven reference method for the development of a NIR  
63 model to assess the H/G ratio in *Pinus pinaster* (Alves et al. 2006b), as well as, in combination with  
64 principal component analysis, for the separation of species, tissues, and sites (Alves et al. 2009).

65 This work used FTIR-ATR as a fast, non-destructive way to detect and analytical pyrolysis to  
66 quantify, the residual lignin in cellulose extracted by the diglyme method from *Pinus halepensis*,  
67 *Pinus sylvestris* and *Pinus pinaster* wood samples. The influence of wood particle size and  
68 vibratory ball milling on the yield of cellulose was also assessed.

## 71 **Materials and Methods**

### 72 *Material*

73 A total of 27 cellulose samples extracted by the diglyme method from extractive-free wood meals  
74 of *Pinus pinaster* (4, Pnb), *Pinus sylvestris* (9, Psyl) and *Pinus halepensis* (14, Phal) were  
75 characterized by infrared spectroscopy (FTIR) and analytical pyrolysis. The chemical composition  
76 of the wood samples used to extract the cellulose in terms of lignin amount and composition as well  
77 as cellulose diglyme varied more among trees than species (Table 1). Despite the range of cellulose  
78 (40 % to 50 %) the statistics ( $R^2$ , RMSECV and RPD), of the correlation with the NIR spectral  
79 information, were not as good as expected considering the 10 % range (0.74, 1.9, 2.0 respectively).

### 80 *Particle size*

81 Four additional Pnb samples with similar lignin content and composition but differing in the  
82 particle size (10-18, 18-40 and 40-60 mesh) were selected for cellulose extraction by the diglyme  
83 method to assess the influence of the particle size on the performance of the cellulose extraction.

#### 84 *Vibrational ball milling*

85 Two aliquots of the coarser samples (10-18 mesh and 18-40 mesh) were further ball milled and  
86 subsequently the cellulose extracted by the diglyme method, in an attempt to improve the lignin  
87 solubility.

#### 88 *Diglyme method*

89 The cellulose was extracted from approximately 250 mg of each sample placed in tared 15 mL glass  
90 vials with ground glass joints, after the dry weight determination (overnight at 60 °C followed by 2  
91 hours at 100 °C), 2,5 ml de diethylene glycol dimethyl ether anhydrous (99.5%), 0,5 mL  
92 hydrochloric acid 10 M and a small magnetic stirrer were added to the sample and the vial capped  
93 and fitted with stainless steel joint clips. Extraction was performed at 90 °C for one hour in a stirred  
94 water bath. The residue was filtered through G3 crucibles and washed with methanol (20 ml)  
95 followed by hot water (200ml). The cellulose was gently removed from the crucible after dry  
96 weight determination (overnight at 60 °C followed by 2 hours at 100 °C) for further analysis.

#### 97 *Infrared spectroscopy*

98 The infrared spectra of the cellulose diglyme residues were acquired with a Bruker FT-IR  
99 spectrometer (Alpha) using a diamond single reflection attenuated total reflectance (ATR)  
100 accessory. The ATR-FTIR spectra were acquired in the wavenumber range from 4000 to 400 cm<sup>-1</sup>  
101 with 24 scans per spectrum, a spectral resolution of 4 cm<sup>-1</sup> and a zero filling of 2. NIR spectra of the  
102 exactly same samples used for cellulose diglyme (250 mg) were previously acquired in 22 mm flat  
103 bottom vials (Bruker IN440-005) placed directly above the integration sphere window of a Bruker  
104 MPA spectrometer (Bruker, Ettlingen, Germany). The spectra were recorded from 12000 – 4000  
105 cm<sup>-1</sup> with 100 scans per spectrum at 8 cm<sup>-1</sup> spectral resolution and a zero filling of 2. At least two  
106 spectra were acquired per sample and averaged. Post spectral manipulation were restricted to min  
107 max normalization between the minimum at 1800 cm<sup>-1</sup> and the maximum below 900 cm<sup>-1</sup>.

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2 108 *Analytical pyrolysis*

3  
4 109 Analytical pyrolysis was performed using a CDS Pyroprobe 1000 with a coil filament probe  
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6 110 connected to a GC (HP 7820 FID) by a heated interface (270°C). The pyrolysis was carried out at  
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8 111 650°C for 10 s, using between 75 and 78 µg of the of the cellulose diglyme. Details of the  
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10 112 quantification procedure was already published (Alves et al. 2006; Alves et al. 2006b).

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15 114 **Results and Discussion**

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17 115 *ATR-FTIR spectroscopy*

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19 116 The spectra of the cellulose diglyme between 1800 cm<sup>-1</sup> and 800 cm<sup>-1</sup>, of two samples with  
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21 117 contrasting residual lignin content (13, shows the characteristics bands of cellulose with the  
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23 118 exception of the band with a maximum at 1500 cm<sup>-1</sup> (Figure 1). The presence of this band,  
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25 119 attributed to the aromatic skeleton vibration of lignin, is an unequivocal sign for the presence of  
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27 120 lignin (Faix 1992) also used for the identification of the lignin type (Faix 1991). The clear  
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29 121 difference in the relative intensity of this band in the two spectra, normalized between the minimum  
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31 122 at 1800 cm<sup>-1</sup> and the maximum above 900 cm<sup>-1</sup>, is in line with the residual lignin content as  
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33 123 determined by analytical pyrolysis (Figure 1). No absorbance scale is given in the figure, because  
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35 124 the spectra were normalised.

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39 125 The ATR-FTIR spectra of two cellulose diglyme preparations with contrasting residual  
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41 126 lignin content (13.6 dashed line, 6.1 solid line). The spectra were converted to absorbance and  
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43 127 normalized between the minimum at 1800 cm<sup>-1</sup> and the maximum above 900 cm<sup>-1</sup>.

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46 128 *Analytical pyrolysis*

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48 129 The residual lignin in the cellulose diglyme for all samples ranged from 5.9 % to 13.6 % (Table 2).  
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50 130 The variation among trees within species was larger than among species both for residual lignin  
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52 131 content as well as for composition (H/G), even considering the restricted number of Pnb samples  
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54 132 that, by the way, do not cover the range of variation in terms of lignin amount and composition for  
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56 133 this species (Alves et al. 2006; Alves et al. 2006b).

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2 134 The H/G of the residual lignin was about twice that of the original woods with an overall  
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4 135 correlation between the two for all samples of 0.87. This correlation is higher than the correlation  
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6 136 between the lignin content of the wood and that of the residual lignin content in the cellulose  
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8 137 diglyme (0.76), that is also similar to the correlation between Klason lignin content and composition  
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10 138 (H/G) of the wood. The correlation within species, only presented for Psyl and Phal due to the  
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12 139 restricted number of Pnb samples, is similar despite the fact that the ranges are lower and smaller  
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14 140 for Psyl, but with a systematic difference between the two, for the same lignin composition in the  
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16 141 wood the residual lignin of Psyl will have a higher ratio. This in principle shows that it is not only  
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18 142 the ratio that plays a role but also differences in the lignin composition as already revealed by the  
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20 143 combination of analytical pyrolysis and principal component analysis for other species (Alves et al.  
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22 144 2009). The Phal sample marked with an x in Figure 2, with the higher ratio H/G, did not fit well the  
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24 145 tendency line, its original wood had the higher lignin content as well as the higher H/G consistent  
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26 146 with the presence of compression wood (Alves et al. 2009). So it seems likely that samples with  
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28 147 compression wood will have a residual lignin with a disproportionate H/G ratio compared to the  
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30 148 amount.

#### 31 149 *Particle size*

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37 150 The cellulose extraction of the Pnb samples with similar lignin content and composition and  
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39 151 variable particle size (10-18, 18-40, and 40-60 mesh) resulted in a slightly decrease in the crude  
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41 152 cellulose yield as well as in the residual lignin content with the particle size (Table 3). The ball  
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43 153 milling resulted in a slightly increase in the residual lignin between 0.6 % to 1.0 %, but the main  
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45 154 effect was an important loss of the cellulose at least 32% (Table 3). This could in principle be  
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47 155 attributed to a decreases in the degree of crystallinity and/or in the degree of polymerization of  
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49 156 cellulose due to ball-milling (Schwanninger et al. 2004) hence improving its solubility by the  
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51 157 diglyme treatment. In order to assess the true effect of the ball milling on the solubilisation of lignin  
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53 158 one should consider the residual lignin based on the original wood or reported to the lignin content  
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55 159 of the wood. These calculations did show that ball milling also improved the removal of lignin  
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160 between 1.2 % to 1.4 %, or 4% to 5% if reported on the wood or lignin basis. This effect was  
161 masked by the concomitant loss of cellulose (Table 3).

162 *PLS-R model*

163 The cellulose yield corrected for the Py-lignin show an improved correlation with the spectral  
164 information (Figure 3). Although the number of samples so far analysed did not allow a proper  
165 external validation, the improvement of the statistics ( $R^2 = 0.82$ , RMSECV = 1.53 and RPD = 2.35)  
166 are encouraging and point to at least an improved model for corrected cellulose content. The  
167 improvement of the model corroborates the findings that the residual lignin varied among trees, and  
168 it is not a simple scale factor due to a systematic error. However, the error is still higher than the  
169 reported error for hardwoods close or below 1 % (Raymond and Schimleck 2002; Schimleck et al.  
170 2005; Schimleck et al. 2005; Poke and Raymond 2006).

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172

### 173 **Conclusions**

174 The cellulose extracted by the diglyme method contains residual lignin, which content and  
175 composition varies more among trees within species as well as among the studied species. The  
176 residual lignin content and its composition are well correlated with the lignin content and  
177 composition of the original wood samples. ATR-FTIR is a fast, non-destructive technique well  
178 suited to detect the residual lignin in cellulose. Analytical pyrolysis is well suited for the  
179 quantification of the residual lignin content as well as the lignin composition (H/G). Vibratory ball  
180 milling had a strong influence on the cellulose yield (above 37 % loss) and a small impact on the  
181 lignin. The cellulose content corrected by Py-lignin is more suitable for obtaining better NIR based  
182 PLS-R models than the uncorrected cellulose content.

183

### 184 **Acknowledgements**

185 This work was partially supported by the Foundation for Science and Technology (Fundação para a  
186 Ciência e a Tecnologia, FCT), through the project RECI/AGR-TEC/0493/2012 and the Fellowship



1 187 Holder SFRH/BPD/72781/2010 to Ana Alves. We acknowledge the benefit of obtaining *Pinus*  
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3 188 *sylvestris* samples from the project PTDC/AGR-CFL/110988/2009 and *Pinus halepensis* samples  
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6 189 from the project - FP7-284181 Trees4Future Designing Trees for the Future.  
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2 275 Caption of figures

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4 276 Figure 1 ATR-FTIR normalized spectra between  $1800\text{ cm}^{-1}$  to  $800\text{ cm}^{-1}$ , of two cellulose diglyme  
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6 277 samples with contrasting residual lignin content (13.6 dashed line, 6.1 solid line)

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9  
10 279 Figure 2 Correlation between the H/G ratio of the residual lignin and the H/G ratio of the wood of  
11  
12 280 *Pinus halepensis* and *Pinus sylvestris*

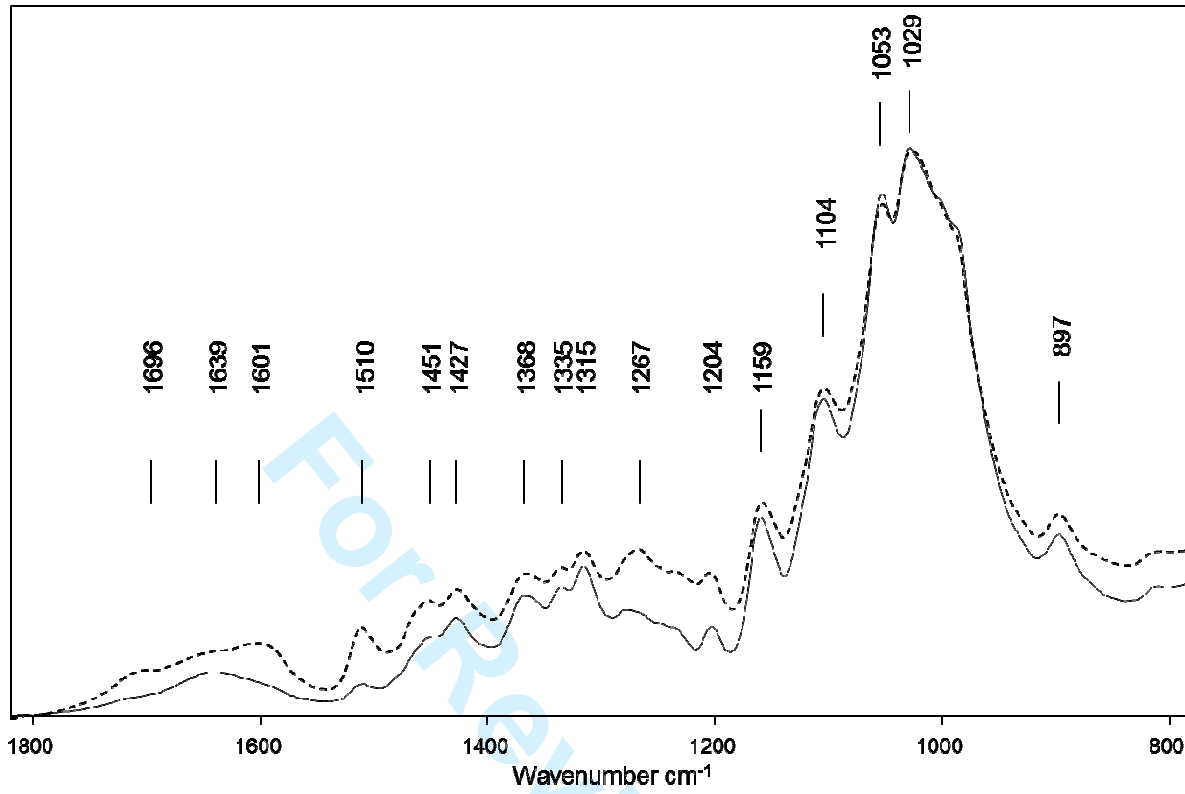
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16 282 Figure 3 Line of best fit for the predicted versus determined of the corrected cellulose diglyme yield

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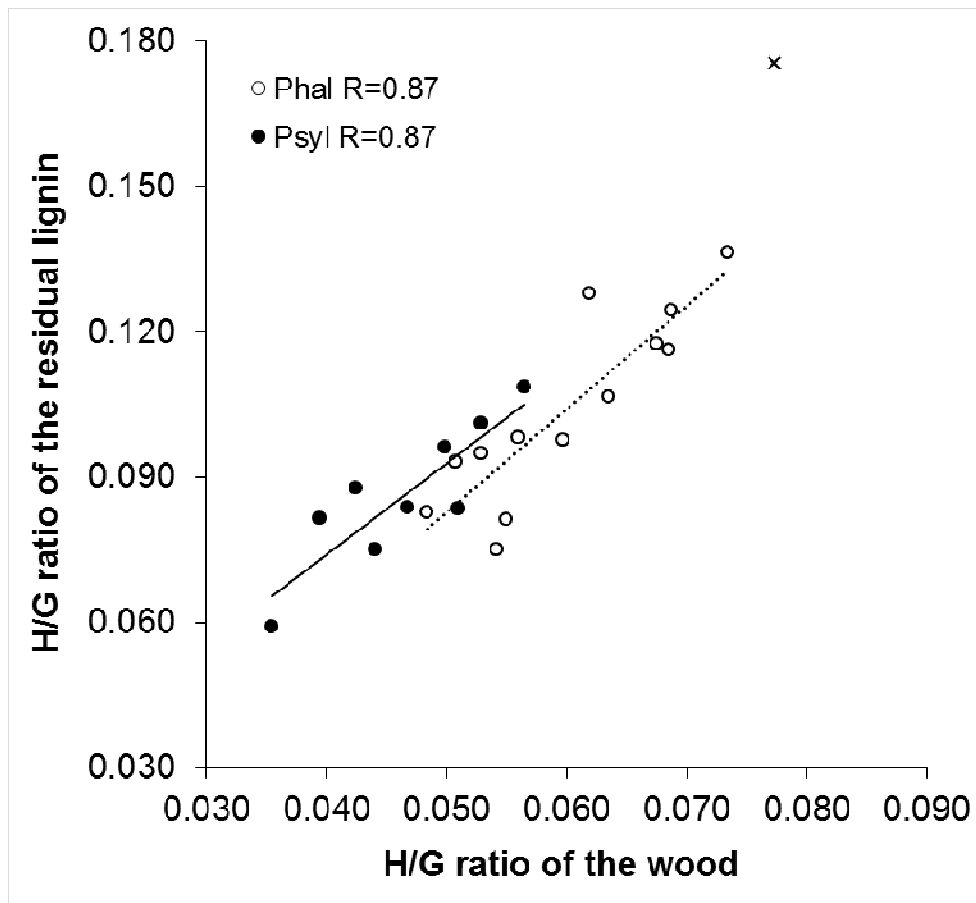
285 FIG. 1



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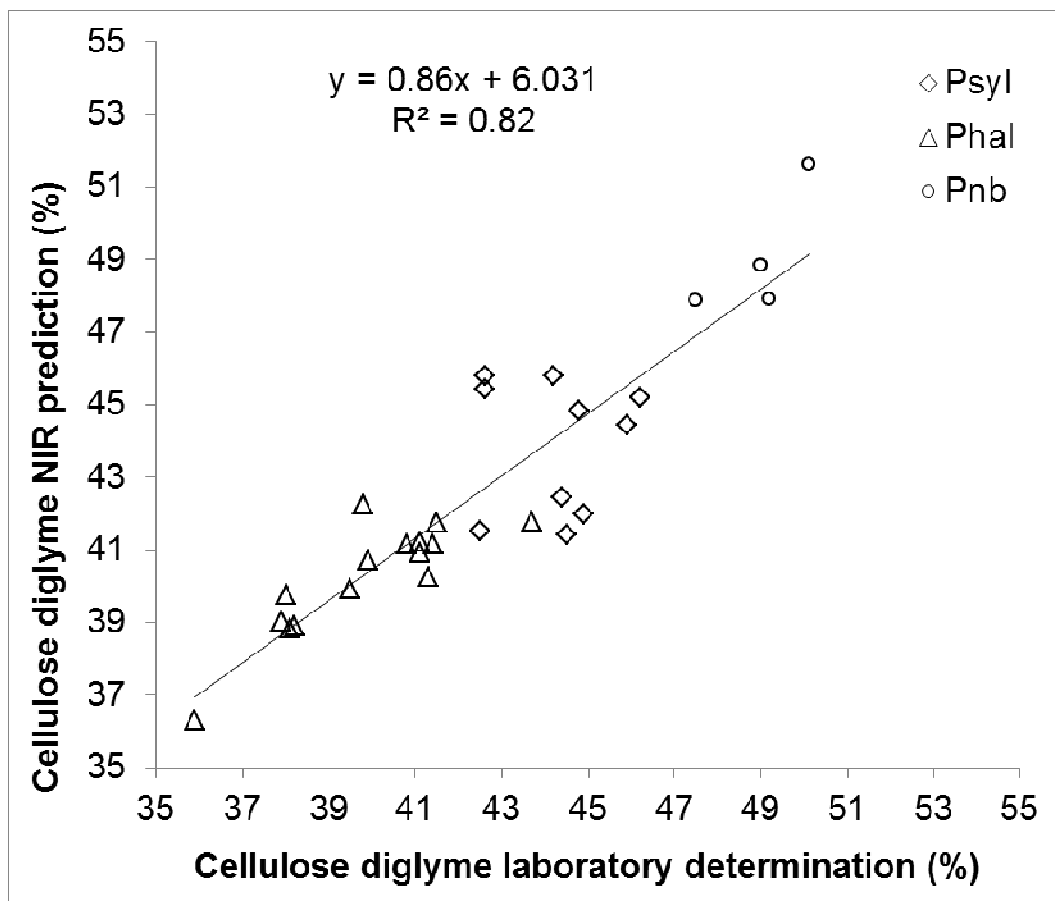
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288 FIG. 2



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302 FIG. 3



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2 316 Caption for Tables

3  
4 317 Table 1 Chemical composition of the wood samples used to obtain the cellulose diglyme

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8 319 Table 2 Characterization of the residual lignin of the extracted cellulose diglyme

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12 321 Table 3 Chemical characterization of the Pnb samples with similar lignin content and composition

13 322 and different particle size distribution (10- 18, 18-40 and 40-60 mesh) and ball milled (MM)

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For Review Only

343 TAB. 1

	Phal			Psyl			Pnb		
	H/G	Klason	Celldig	H/G	Klason	Celldig	H/G	Klason	Celldig
Av	0.061	27.4	43.4	0.047	27.5	48.2	0.038	26.3	52.6
Stdev	0.009	2.1	1.9	0.007	1.3	1.8	0.004	0.56	1.4
Max	0.077	31.1	48.0	0.057	29.4	50.8	0.041	27.0	54.4
Min	0.048	24.4	41.1	0.035	25.5	45.5	0.033	25.8	50.9

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367 TAB. 2

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	Phal		Psyl		Pnb	
	Res lignin	H/G	Res lignin	H/G	Res lignin	H/G
Av	8.3	0.109	7.8	0.086	6.9	0.081
Stdev	1.9	0.027	1.5	0.015	0.9	0.014
Max	13.6	0.175	9.6	0.108	7.9	0.098
Min	6.1	0.075	5.4	0.059	5.9	0.063

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391 TAB. 3

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Particle size (mesh)	Cellulose diglyme (%)	Cellulose corrected (%)	Residual lignin (%)	Residual lignin based in wood (%)	Residual lignin based on Klason (%)	Cellulose loss (%)
10-18	54.4	50.1	7.9	4.3	16.1	
10-18 MM	34.2	31.3	8.5	2.9	10.9	40
18-40	52.8	49.1	7.1	3.8	14.0	
18-40 MM	31.8	29.2	8.1	2.6	9.6	32
40-60	52.3	49.2	5.9	3.1	9.6	
40-60	50.9	47.5	6.7	3.4	10.6	

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